



② 9/68
QTY. FOR DC/EMU/M ADDED
IN COL-I.
CDA: Sd/- 2.9.68

▽ ROUGH MACHINED	① ROUGH CLEANED
▽▽ FINISH MACHINED	⑱ CHAMFERED
▽▽▽ FINE FINISH MACHINED	①b BURRS REMOVED

DRG. REDRAWN IN CAD, NOTE
NO. 1 & 2 ADDED. MAT SPEC, UPDATED
ECN NO. 90600362

ALTERATIONS	
(a)	3/2002
<p>DRG. REDRAWN IN CAD.NOTE-1&2 ADDED. MAT. SPEC. FOR ITEM-1 UPDATED. QTY.FOR EMU/M, MEMU/DMC, DMU/DPC, DHTC,DHTC/J, DHMU/DPC,DC/EMUM/ASR, ARTV,RRR/J DETC,DETC/US,AC/EMUM/ASR, DMU/DPCS,DC/EMU-CH&DH AC/DC EMU/C2&C3,AC/DC EMU/D2, AC/DC EMU/D2/HC,AC/DCEMU/ D3/HC,AC/DCEMU/M2, EMU/ 2C/ASR, EMU/2D/ASR ADDED IN COL-1.</p>	



 SMD 3/2002 SMD/BD.

1. FOR UNTOLERANCED DIMENSIONS REFER DRG. NO. ICF/STD-9-0-001.
2. THE FINISHED COMPONENT SHALL BE THOROUGHLY CLEANED AND PAINTED WITH ONE COAT OF RED OXIDE ZINC CHROMATE PRIMER.

				16		PLATE		10x38x60		1		R101588014		IRS-M41-97					
No. OFF						DESCRIPTION & DIMENSIONS						ITEM		REF.DRG		MATL.&SPEC:		REMARKS	
IV		III		II		I		GROUP: BOGIE FRAME ARRGT.						SUPERSEDED BY					
								PLATE FOR BOGIE SIDE FRAME BRACKET						SUPERSEDES EMU/M-0-3-028 alt. nil/2					
														SCALE		SSE		K. Sankaranarayanan	
														1:1		CHD		M. Chandrasekaran	
																CAD		B. Puresh	
												DRN		J. Varadhamani					
												ALT.		a					
						CAD FILE: C:\MD-CAD\089\0-3\028-SA02.DWG						INTEGRAL COACH FACTORY CHENNAI - 600 038							
								DATA CODE NO:		INDIAN RAILWAY STANDARDS				SHEET		EMU/M-0-3-028			
								089						1 OF 1					
		2		ALT.		DATE		Dy.CME/D		SME/BD		30-3-02		R. [Signature]					

FORM IR 43 470 v 300